

**NORTON**

SAINT-GOBAIN

Reshaping  
your  
world.

# PERFORMANCE SOLUTIONS FOR MINI ANGLE GRINDERS



SAINT-GOBAIN

# MINI ANGLE GRINDER

The Norton pneumatic mini angle grinder for 50mm SpeedLok discs is ideal for deburring, sanding, blending and finishing. Small and compact enough to get into those hard-to-reach areas, and powerful enough to finish the job fast and efficiently.

Users can quickly change out sanding discs and finishing abrasives, whether they choose coated sanding discs in Best, Better and Good tiers, or non-woven discs in Better and Good, to save time and increase productivity. Perfect for metal fabrication, welding, transportation, aerospace industries.

## FEATURES AND BENEFITS

- A double-bearing spindle generates superb concentricity to reduce vibrations, allowing for longer use and finer finishes
- The ultimate control in both precision and power with the speed regulator, ensuring you achieve a perfect finish
- Ergonomic and streamlined non-slip grip provides superior tool handling & reduces fatigue



# MINI ANGLE GRINDER

50mm (2") MAX RPM 22,000 (0.45 HP)

- Designed for use with the quick-change back-up pad and SpeedLok and mini flap discs.
- Use with 38mm and 50mm quick change sanding discs and spindle mounted sanding specialties only. The accessories must have a rated speed greater than the speed marked on the tool



EXHAUST DIRECTION	THROTTLE TYPE	HORSEPOWER	AIR CONSUMPTION (L/MIN)	COLLET CHUCK	TOOL WEIGHT	ART NO.
Rear	Level	0.45	85	6mm	0.74 kg	66261177765

## TECHNICAL SPECIFICATIONS / CONFORMANCE

**Specifications for:** Norton Mini Angle Grinder

**Type of tool:** Angle Grinder

**Dimension:** for SpeedLok discs on diameters up to 50mm

**Weight of tool:** 0.742 kg

**Compressed air:** 6.2 bar (90psi)

**Maximum permissible operating pressure:** 6.2 bar (90psi)

**Horsepower:** 0.45

**Free speed:** 22,000 rpm

**Air consumption @6.2 bar:** 85 litres/min

**Vibration value according to EN ISO 28927-3:** 3.00 m/s<sup>2</sup>

**Measurement uncertainty (Standard):** 0.84 m/s<sup>2</sup>

**Recommended lubrications:** Air oil 20#

**Noise characteristic value in accordance with EN ISO 15744 (ISO 15744):**

- A-weighted sound pressure level at workstation 87.3 dB
- A-weighted sound power level 98.3 dB
- Peak C-weighted instantaneous sound pressure level at workstation <130 dB

**Grinding tool specifications:**

- Pad size 50mm or smaller
- Collet Chuck 6mm

**Applications & suitability:** Final surface finishing, chamfering, deburring of architectural millwork, sheet metal and surface prep, zinc casting, aluminium products, injection moulds, etc. general high speed sanding and polishing.

# MINI RIGHT ANGLE GRINDER STARTER KIT

COMPATIBLE WITH 50mm (2") DISCS

MAX RPM 22,000 (0.45 HP)

- An assortment of 45 abrasive SpeedLok discs, of the most popular grades for stripping, deburring and surface blending, and the new Norton mini right angle die grinder



KIT CONTENTS	ITEM ART NO.	PK QTY	KIT ART NO.
50mm (2") NORTON MINI RIGHT ANGLE DIE GRINDER: MAX RPM 22,000 (0.45 HP)	66261177765	1	69957300298
NORTON TOOL BAG: POLYESTER 600D, SIZE:56x31x45cm	-	1	
DIR ZMD 2"x0" R9101 NOR AOXC SL3 OR BZR+	66623303912	10	
SPE ZMD 2" F980 NOR C36 LTB SL3 NA	66261058704	25	
DIB ZMD 2"x0" S2303 NOR VTME SL3B MA VR+	66623378342	10	
BU (ZMD) 50x6 SL3 hard NOR	63642586931	1	

# MINI RIGHT ANGLE GRINDER & SPEEDLOK DISCS PROFESSIONAL KIT

COMPATIBLE WITH 50mm (2") DISCS

MAX RPM 22,000 (0.45 HP)

- A complete assortment of our product SpeedLok disc range complete with mini angle grinder
- Includes samples of the most popular abrasive SpeedLok discs for all application stages from cleaning, deburring, blending up to surface preparation



KIT CONTENTS	ITEM ART NO.	PK QTY	KIT ART NO.
50mm (2") NORTON MINI RIGHT ANGLE DIE GRINDER: MAX RPM 22,000 (0.45 HP)	66261177765	1	69957300300
NORTON TOOL BAG: POLYESTER 600D, SIZE:56x31x45cm	-	1	
DIR ZMD 2"x0" R9101 NOR AOXC SL3 OR BZR+	66623303912	5	
SPE ZMD 2" F980 NOR C36 LTB SL3 NA	66261058704	5	
SPE ZMD 50 R980P NORTON C50 LTYH SL3 X	63642597045	5	
SPE ZMD 50 R980P NORTON C80 LTYH SL3 X	63642597052	5	
FLD FXSP 50 R980 NOR C36 NMINI SL3	66261120103	5	
DIB ZMD 2"x0" S2303 NOR VTME SL3B MA VR+	66623378342	5	
DIB ZMD 2"x0" S2503 NOR VTFV SL3B BL VR+	66623378347	5	
UNW WZMD 2"x1/4"x0" U4401 NOR SIFI2 SL3+	63642585677	5	
BU (ZMD) 38x6 SL3 medium NOR	63642556629	1	
BU (ZMD) 50x6 SL3 hard NOR	63642586931	1	



Air tools require regular lubrication throughout the life of the tool. The air motor and bearing use compressed air to power the tool. Because moisture in compressed air will rust the air motor, it must be lubricated daily. An inline oiling device is recommended. Before using the machine add 1-2 drops of oil in the machine air inlet.



This is an UNGUARDED tool and should NEVER be used with cut-off discs or other bonded abrasive grinding wheels. Never use any product that has a MAX RPM rating less than the RPM marked on the tool.

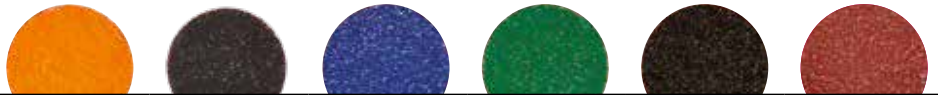


# SPEEDLOK DISCS

The tool-free fastening system enables quick disc changes to maximise productivity and minimise downtime. Ideal for light to medium pressure grinding, blending & finishing on small or difficult to access areas including tool and mould construction, automotive, aeronautical & aerospace industry and equipment and pressure vessel construction. The SpeedLok fastener makes it quick & easy to change. The disc locks securely to the back-up pad, with no slipping or release caused by heat. The two button attachment systems (TR & TS) ensures the disc is properly centered and vibration free. These discs optimise stock removal, surface finish, thermal load of the workpiece and tool wear. SpeedLok discs achieve their best performance at a recommended speed of 15-35m/s.

## PRODUCT SELECTION GUIDE

Highly recommended ●  
Recommended ◐



MATERIALS	BLAZE R980P	<b>NEW</b> RED HEAT R983	X-TREME R884P	X-TREME + R801	<b>NEW</b> X-TREME S R422	BDX ARY/ARX19
	+++++	+++++	++++	++++	++++	+++
Stainless steel, inox	●	●		◐		
Titanium, inconel & super alloys	●	●		◐		
Carbon, construction & mild steel	●	●	●	●		◐
Cast iron	◐	◐	●	●		◐
Non-ferrous metal (brass/aluminium)			◐			◐
Hard wood			●		●	◐
Soft wood					◐	◐
Composite materials					●	◐
Stone, concrete					●	◐
Glass, plastic					●	◐

## QUICK CHANGE DISC ATTACHMENTS & TIPS



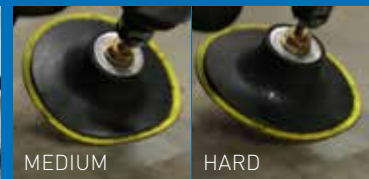
**TS ATTACHMENT**  
[Type 2 - SL2]  
A turn-on/turn-off style fastener



**TR ATTACHMENT**  
[Type 3 - SL3]  
Twist on & twist off in 2.5 turns

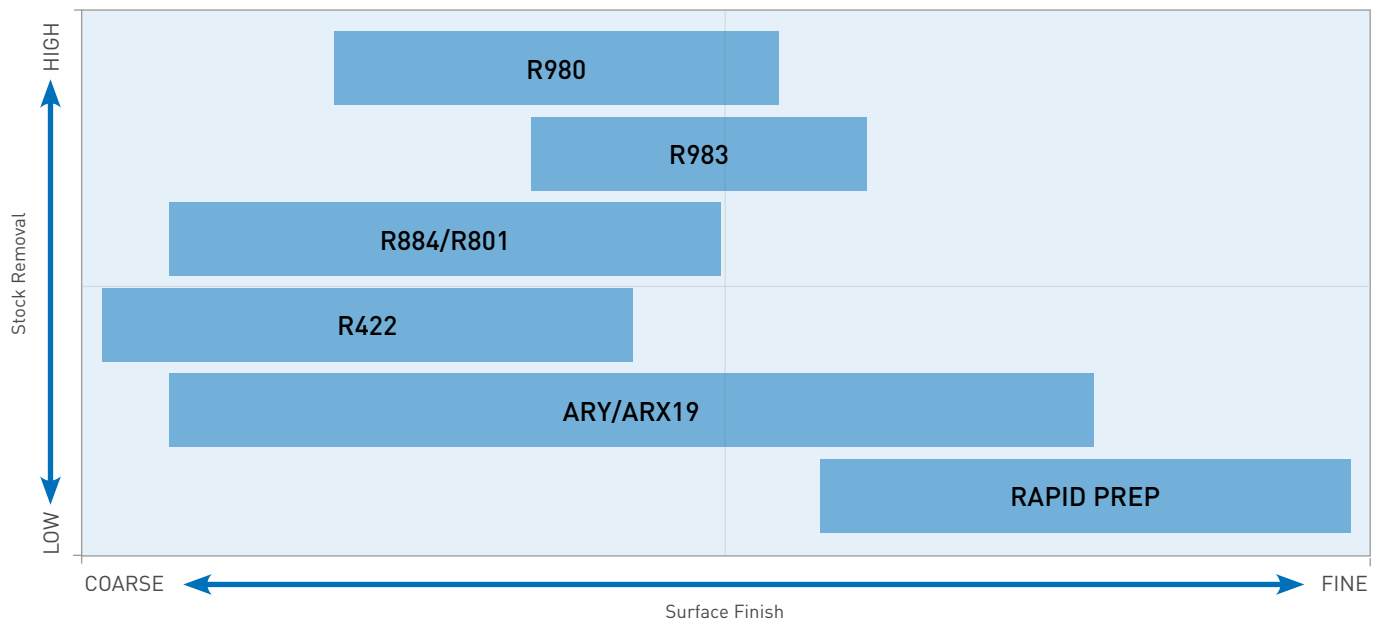


**TIP** Avoid gouging on contours by using a smaller size holder than the diameter of the discs, such as 38mm holder for 50mm.



**TIP** Select a hard back-up pad for more aggressive applications and a medium back-up pad for finishing operations.

# PRODUCT COMPARISON CHART



## BLAZE R980P **+++++**

- The best choice for part cut & finish on stainless steel, inconels, chromium cobalt, titanium and extremely hard materials
- Aggressive disc removes all defects quickly
- Provides the coolest cut and significantly faster cut rates
- For the greatest durability, longest life, and edge-fray resistance on tough applications and stainless steel



Grinding on stainless generates a considerable amount of heat; always use a Norton Blaze disc with a supersize layer to reduce heat build up and improve cut quality. Typically, a coarse grit disc is used when grinding MIG welds and a finer grit disc is used when grinding TIG welds.



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT	TS ATTACHMENT
25	36	100	66261094895	66254402097
	50	100	66254402096	66254402098
	60	100	66261038811	66261094680
	80	100	-	66254402099
38	36	50	63642597033	69957390693
	50	50	63642597034	69957390694
	60	50	63642597037	69957390695
	80	50	63642597038	69957390696
50	120	50	66261136867	66261136984
	24	50	66261137594	66261137580
	36	50	63642597039	69957390698
	50	50	63642597045	69957390699
	60	50	63642597050	69957390700
	80	50	63642597052	69957390701
	120	50	66261136868	66261136986

## BLAZE R980P FIBRE **+++++**

- The best choice for very tough applications
- Heaviest fibre backing for greater stock removal, longer life and edge-fray resistance



METAL  
INOX



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT
50	36	25	66261058704
	50	25	66261058705
	60	25	66261058706

## **NEW** RED HEAT R983 **+++++**

- High performance ceramic discs, laminate free for extra flexibility when working on curves and contours
- For use in medium pressure applications
- New advanced grain formulation & improved backing for excellent cut rate and longer life



METAL  
INOX



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT	TS ATTACHMENT
50	36	50	66261151081	66261151028
	50	50	66261151082	66261151036
	60	50	66261151083	66261151038
	80	50	66261148410	66261151044
	120	50	66261151084	66261151046



The new Red Heat speedlok discs are laminate free for extra flexibility, ideally when working on curves and contours





## X-TREME R884P **++++**

- The better choice for use on hard steels, carbon steel, welds and wood
- Versatile, self-sharpening zirconia alumina plus grain for high stock removal rate on rough grinding and deburring of steel and stainless steel
- Provides aggressive cut and longer life than competitor zirconia alumina discs
- Advanced grain coating results in longer life and faster cut rate



FERR. NON FERROUS, INOX



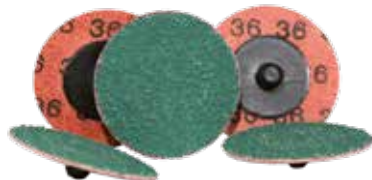
SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	TS ATTACHMENT 
38	36	50	63642560879	63642549604
	50	50	63642560880	66261138622
	60	50	-	63642549607
	80	50	66261137001	63642549606
50	36	50	63642560882	63642549747
	50	50	69957389455	69957360306
	60	50	63642556396	63642549748
	80	50	63642560884	63642549749
	120	50	63642560885	66261115917



## NEW X-TREME+ R801 **++++**

- For demanding grinding applications, the supersize grinding aid facilitates a cooler cut on stainless steel, titanium and other exotic alloys, improving part quality & finish
- Heavy Y-weight polyester backing provides excellent durability and grain adhesion
- Premium, self-sharpening zirconia alumina plus grain ensuring the disc remains sharper for longer, increasing usage time and driving down overall process cost
- High removal rate when used on stainless steel



METAL INOX



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	TS ATTACHMENT 
50	36	50	63642556405	63642556399
	50	50	63642587202	63642587194
	60	50	63642556407	63642556403
	80	50	63642587207	63642587203
	120	50	63642587208	63642587204



## NEW X-TREME S R422 **++++**

- A great choice for brass, non-ferrous materials, stone, glass and fibre reinforced plastics
- Ideal solution for grinding titanium and non-ferrous aircraft and engine parts
- Sharp premium silicon carbide abrasive for a good cut rate throughout the life of the disc
- Good material removal in both low or medium pressure applications



NON FERR. STONE, GLASS, WOOD



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	TS ATTACHMENT 
38	60	50	66261137013	66261137033
	80	50	66261137024	66261137037
	120	50	66261137027	66261137040
50	60	50	66261137014	66261137034
	80	50	66261137025	66261137038
	120	50	66261137028	66261137042

# BDX ARY19

- For hard to grind materials that require an economical option
- Aggressive cut and longer life than other aluminium oxide discs
- Good cut rate and improved life on moderately-demanding applications
- Resistant to edge wear and fraying





Our most versatile SpeedLok disc. Traditional aluminium oxide discs are a good starting specification for general purpose grinding.



FERR. NON FERR.  
WOOD



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	TS ATTACHMENT 
25	60	100	66261137048	66261137048
	80	100	66261137049	66261137054
	120	100	66261137055	66261137063
	180	100	66261137056	66261137064
	320	100	66261137057	66261137065
38	60	50	63642586628	63642586596
	80	50	63642586629	63642586607
	120	50	63642586631	63642586608
	180	50	63642586633	63642586609
	320	50	66261137058	63642586617
50	36	50	63642586683	63642586651
	50	50	63642586685	63642586654
	60	50	69957389332	63642586656
	80	50	63642586687	63642586660
	120	50	63642586689	63642586671
	180	50	63642586691	63642586675
	320	50	63642586695	63642586681

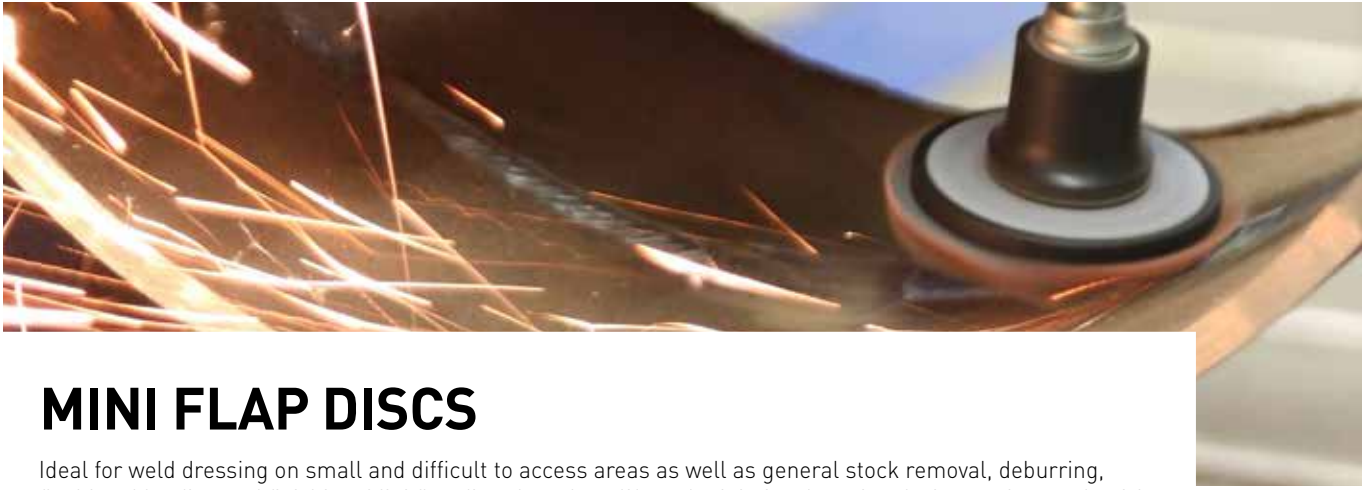
## MADE-TO-ORDER PRODUCT AVAILABILITY

CAP CODE	GRAIN / GRIT	24	36	40	50	60	80	100	120	150	180	240	320
Blaze R980P	Ceramic with supersize	•	•	•	•	•	•	•	•				
Xtreme R884P	Zirconia	•	•		•	•	•		•				
Xtreme + R801	Zirconia with supersize		•	•	•	•	•	•	•				
Xtreme S R422	Silicon carbide		•	•	•	•	•	•	•	•			
BDX ARY19	Aluminium oxide	•	•	•	•	•	•	•	•	•	•	•	•

• Available

## MINIMUM ORDER QUANTITY

SIZE (mm)	MINIMUM ORDER QUANTITY
25	500 pieces
38	500 pieces
50	250 pieces



# MINI FLAP DISCS

Ideal for weld dressing on small and difficult to access areas as well as general stock removal, deburring, flashing, blending and finishing. Mini flap discs have long life and minimise downtime by increasing productivity.

The SpeedLok fastener makes it quick & easy to change discs by locking securely to the back-up pad, so no slipping or release is caused by heat build-up. The TR attachment system ensures the disc is properly centered and vibration free. Best performance is achieved at a recommended speed of 30-40m/s. This optimises stock removal, surface finish, thermal load of the workpiece & tool wear.

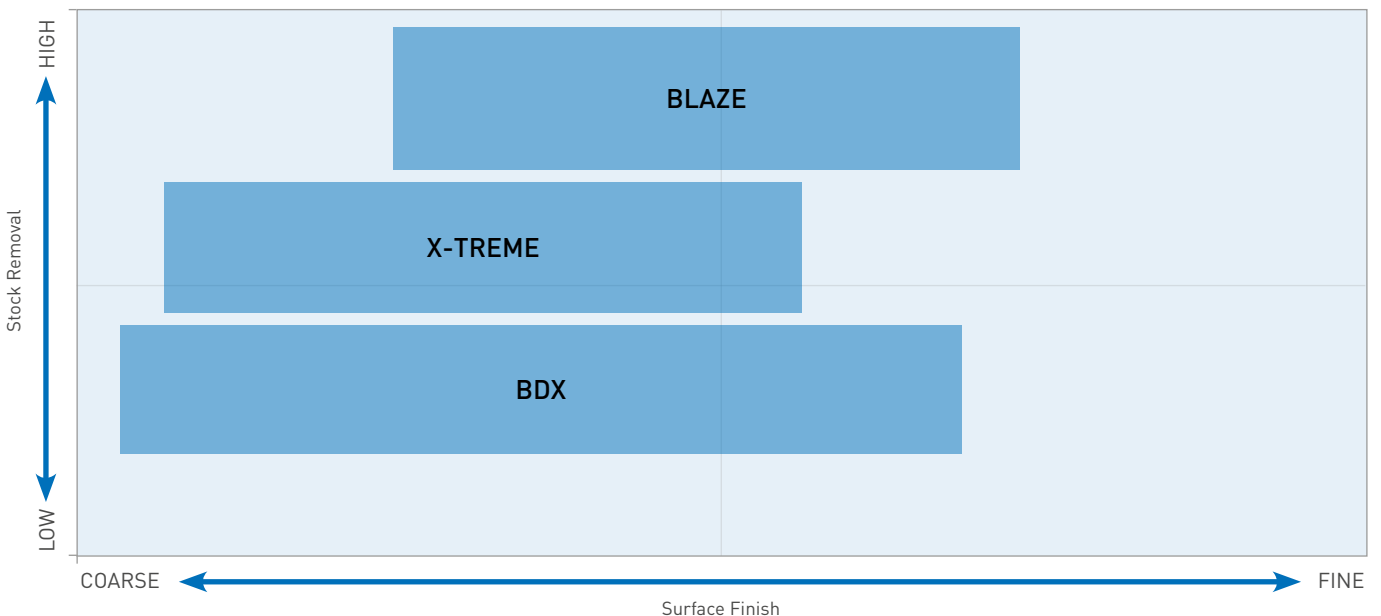
## PRODUCT SELECTION GUIDE

Highly recommended ●  
Recommended ◐



	BLAZE +++++	X-TREME ++++	BDX +++
Stainless steel, inox & duplex	●	◐	
Inconel, titanium & super alloys	●	◐	
Carbon steel, construction steel & mild steel	●	●	◐
Cast iron	◐	●	◐
Non-ferrous metal (brass/aluminium)		●	◐
Hard & soft wood		●	◐

## PRODUCT COMPARISON CHART




## BLAZE R980P **+++++**

- For stainless steel and super alloys
- Provides longer life compared to any mini flap disc when used on stainless, titanium & super alloys

- Extremely aggressive ceramic grain for noticeably faster cut rate
- Supersize layer for a cooler cut and reduced heat generation during use, providing better part quality and no burn marks



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	BACK-UP PAD
50	36	10	66261120103	63642556629
	40	10	66261120104	
	60	10	66261120109	
	80	10	66261120110	



METAL  
INOX




Grinding on stainless generates a considerable amount of heat; always use a Norton Blaze mini-flap disc with supersize layer (cooling aid) to reduce heat generation and improve cut and finish. Typically, a coarse grit disc is used when grinding MIG welds and a finer grit disc is used when grinding TIG welds.

## X-TREME R828 **++++**

- Ideal for carbon steel and welds
- Strong zirconia alumina plus for high stock removal rate on rough grinding and deburring of steel and stainless steel

- Delivers aggressive cut rate and longer life on carbon steel and welds
- Prevents loading on aluminium and other soft materials



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	BACK-UP PAD
50	40	10	66261180892	63642556629
	60	10	66261180893	
	80	10	66261180894	




FERR. NON  
FERROUS, INOX



## FLEXI FLAP

- Also available in mini flexi-flap disc, which adapts to contours and corners.
- The flexible cloth and disc construction is ideal for an improved finish and operator comfort during use.



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	BACK-UP PAD
50	40	10	66261180889	63642556629
	60	10	66261180890	
	80	10	66261180891	


# BDX R766

- A good choice for aluminium, carbon steel & difficult-to-grind materials that require an economical option
- For aggressive cut and longer life than competitor aluminium oxide discs
- For longer life and faster cut rate on moderately demanding applications




FERR. NON FERROUS



SIZE (mm)	GRIT	PK QTY	TR ATTACHMENT 	BACK-UP PAD
50	40	10	66261119970	63642556629
	60	10	66261119973	
	80	10	66261119975	
	120	10	66261119976	

## MADE-TO-ORDER PRODUCT AVAILABILITY

CAP CODE	GRAIN / GRIT	TS ATTACHMENT 
Blaze R980P	Ceramic	•
X-treme R828	Zirconia	•
BDX R766	Aluminium oxide	•

• Available

## MINIMUM ORDER QUANTITY

SIZE (mm)	MINIMUM ORDER QUANTITY
50	100 pieces





## NON-WOVEN SPEEDLOK DISCS

Norton non-woven SpeedLok quick-change discs are a combination of strong synthetic mesh and quality abrasives, bonded together by a smear-resistant adhesive. The open construction of the non-woven material enables aggressive cutting action and improved surface finish while maintaining its non-loading properties.

### PRODUCT SELECTION GUIDE

Highly recommended ●  
Recommended ◐



	RAPID STRIP	VORTEX RAPID BLEND	VORTEX RAPID PREP	RAPID PREP	RAPID BLEND NEX
	+++++	++++	++++	+++	+++
Scale	●				
Stock removal	●	◐			
Heavy deburring	◐	●			
Light deburring		●	◐		
Light finishing			●	◐	●
Blending			●	◐	◐
Finishing			◐	●	●





## RAPID STRIP SPEEDLOK DISCS



An open web construction for an aggressive cut without loading. The thick, strong synthetic fibres and extra coarse silicon carbide grain make light work of removing rust, weld splatter & scale.

Use before and after welding for preparing and cleaning the surface.

## BLAZE RAPID STRIP **++++**

- Ideal for removing coatings on a variety of surfaces
- With ceramic alumina grain, disc lasts 2x longer than competitor
- Cleans surface thoroughly for excellent adhesion of coatings, painting and soldering
- Withstands aggressive use whilst preventing gouging





DIA (mm)	CAP CODE	GRADE	PK QTY	TR ATTACHMENT 	TR+ ATTACHMENT 
50	R9101	X Coarse SG	25	66623303912	-

## RAPID STRIP **+++**

- General purpose, for removing coatings
- Cleans surface thoroughly for excellent adhesion of coatings, painting and soldering
- Extra-coarse abrasive grain for aggressive performance
- Anti-loading even on sticky coatings, adhesives, and soft metals



DIA (mm)	CAP CODE	GRADE	PK QTY	TR RAPID STRIP 	TR STRIPPA 
50	R4101	X Coarse S	10	63642588173	-
	R4104	X Coarse S	10	-	63642556605




## RAPID BLEND SPEEDLOK DISCS

From material removal to final smear free finish with just one disc! With their uniquely compact design, Rapid Blend discs are ideal for quick deburring, edge breaking, blending, cleaning and polishing. Can be used in sequence with fibre discs and flap discs when removing surface defects, conditioning grindlines and general light stock removal.

### VORTEX RAPID BLEND OPEN STRUCTURE **++++**

- Soft and open density of nylon fibre impregnated with patented grain technology and advanced resin system
- Prevents loading, even on aluminium
- Special resin chemistry resists shedding when used on sharp edges, making it ideal for deburring, no smearing
- Longer life than other surface blending discs (up to 8x) means fewer disc changes for less down time and increased productivity




DIAXT (mm)	CAP CODE	GRADE	PK QTY	TR ATTACHMENT 
25x6	U2311	Medium	100	66254497806
38x6	U2311	Medium	80	66254497807
50x6	U2311	Medium	25	66254497067

### VORTEX RAPID BLEND CLOSED STRUCTURE **++++**

- Closed structure of grain and bond provides fast stock removal, reduced cycle time and excellent part quality
- Thick nylon web holds the grain in place to provide the most consistent performance for the whole life of the disc
- Special curing process ensures the disc will not break down in heavy deburring applications
- Discs maintain form holding for use on all surfaces, shapes and contours




DIAXT (mm)	CAP CODE	GRADE	PK QTY	TR ATTACHMENT 
50x6	U2305	3AM	60	66254428237
	U2305	5AM	60	66254413660
	U2305	7AM	60	66254433510

# RAPID BLEND NEX

- Strong mesh, abrasive and smear resistant adhesive provides aggressive cut and good surface finish without loading
- Abrasive is distributed through the entire disc (top, bottom and sides) so all three faces can be used
- Versatile, comfortable and easy to use without risk of change to workpiece geometry.
- Excellent for light deburring of flashing & threads, blending alloys, polishing & finishing. Can be preformed. Holds shape
- Bright finish on stainless steel with improved 2SF and 3SF specification



DIAxT (mm)	CAP CODE	GRADE	PK QTY	TR ATTACHMENT 
50	U2301	2 A Medium	10	63642585684
	U2301	6 A Medium	10	63642585725
	U4401	2 S Fine	10	63642585677
	U4401	3 S Fine	10	66254473613
	U4401	4 A Fine	10	63642585679




## RAPID PREP SPEEDLOK DISCS

Non-woven discs have three components: strong synthetic fibre mesh, quality abrasives, and a smear-resistant adhesive. Rapid Prep discs have an open weave that excels in surface preparation and cleaning applications, thanks to a coating system that reduces smearing and resists loading. Each disc combines the cutting speed of a coarse grit with the finish of a fine and so provides the lowest total cost of consumable tooling per workpiece. The thick layer of grain throughout the product extends the life of the disc.

### VORTEX RAPID PREP <sup>SCM</sup> ++++

- For cleaning and conditioning, gain higher material removal, longer life and consistent, smear-free finishes, even on high nickel content alloys
- Proprietary engineered Vortex aluminium oxide abrasive grain and coating method combine maximum cutting speed with the consistent finish of finer grades to reduce process times by 50%+ by combining multiple grit sequences into one step
- Up to 4x longer life than competitor products, material removal level is maintained throughout disc life, reducing the need for rework & reducing total consumable cost
- The Clean Bond™ resin system ensures surfaces stay smear-free, even on alloys with high nickel content, aluminium and soft metals, loading is prevented




DIAXT (mm)	CAP CODE	GRADE	PK QTY	TR ATTACHMENT 
50	S2103	Extra coarse	50	66623378336
	S2203	Coarse	50	66623378340
	S2303	Medium	50	66623378342
	S2403	Fine	50	66623378345
	S2503	Very fine	50	66623378347

Other sizes and grades available MTO

### RAPID PREP <sup>A/O SCM</sup> +++

- For general purpose cleaning and conditioning, gain high material removal, long life and consistent, smear-free finishes, even on high nickel content alloys
- The layer of grain throughout the product extends life as the grain does not sit on top of fibres
- Flexible backing enables the disc to conform to contours
- The Clean Bond™ resin system ensures surfaces stay smear-free, even on alloys with high nickel content, aluminium and soft metals, loading is prevented



DIAXT (mm)	CAP CODE	GRADE	PK QTY	TR ATTACHMENT 
50	S2108	Extra coarse	50	66623378355
	S2208	Coarse	50	66623378359
	S2308	Medium	50	66623378363
	S2408	Fine	50	66623378366
	S2508	Very fine	50	66623378372



# SPEEDLOK BUFFING & POLISHING DISCS


Final scratch removal and imparting a high quality shine are often the last stages in a fabrication process and polishing is easy with Norton BearTex buffing discs and Rapid Polish discs. Whether you're working on aluminium or stainless steel, in intricate or hard to reach areas Norton has a solution for you.



## HIGH STRENGTH **+++** BUFFING DISC

- Tough, yet conformable, resists tearing on burrs and sharp edges
- Follows contours and awkward profiles easily.
- Premium aluminium oxide grain for aggressive blending and cleaning without smearing
- Ideal for rust/oxide or coating removal, pipe ID and OD polishing, casting cleaning, highlighting (antiquing), contaminant removal, removal of handling marks, gasket removal, cleaning and blending of surface imperfections, prepping prior to soldering, removal of filling materials, cleaning angles and odd shapes.
- Will not stretch or shed




DIAXT (mm)	CAP CODE	GRADE	PK QTY	TR ATTACHMENT 
50	F2303	Medium A	50	63642585924
	F2506	Very Fine A	50	08834163987

## RAPID POLISH **+++**

- Polishing is the final stage in the process, to achieve a glossy, high shine finish
- Use on all metals including stainless steel & aluminium
- Removes fine scratches
- Impart a high quality mirror shine



DIAXT (mm)	GRADE	PK QTY	TR ATTACHMENT 
50	Medium A	50	63642587165





TR ATTACHMENT 



TS ATTACHMENT 

## RUBBERBACK-UP PADS FOR MINI ANGLE GRINDER 6mm SPINDLE

SIZE (mm)	DENSITY	MAX. RPM	PK QTY	TR ATTACHMENT 	TS ATTACHMENT 
15	Medium	38100	1	-	66254401994
25	Medium	38100	1	63642556628	7660718963
38	Medium	25100	1	63642556629	7660707032
50	Medium	19000	1	7660717817	63642501157
	Hard	19000	1	63642586931	63642586926
75	Medium	12800	1	63642556631	7660707384
	Hard	12800	1	66254401460	63642586932



**Medium density** suitable for medium/fine applications such as edge rounding or surface grinding.  
**Hard density** suitable for coarse applications and higher stock removal such as chamfering, welded seam or deburring work.



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