



# 100 TON DELUXE

Ideal for the Large Shop

Five Loaded Workstations  
Built-in Rod Shear for Square  
and Round Bar  
18" Flat Bar Shear

Dedicated Coper Notcher  
Electric Stroke Control  
ANSI B11.5-1988R(02) Compliant  
ETL/UL Approved Controls

A brute of an Ironworker, the Edwards 100 Ton Deluxe JAWS Ironworker features super-duty construction and a powerful 10hp motor. Standard features include a Punch Assembly, 18" wide Flat Bar Shear, Angle Shear, Coper Notcher and a special built-in Rod Shear for solid square and round bar stock.

## PUNCH

Rating: 100 Tons  
Max. Capacity: 1-1/16" Dia. in 1" A36  
Stroke: 1-15/16"  
Throat Depth: 11"  
Open Height: 8-3/4"  
Shut Height: 6-13/16"  
Work Height: 39-3/8"

## ANGLE SHEAR

Max. Capacity: 6" x 6" x 1/2"  
Work Height: 43-15/16"

## FLAT BAR SHEAR

Max. Capacity: 1/2" x 18"  
3/4" x 14"  
1" x 10"  
Max. Round: 1"  
Max. Square: 1"  
Work Height: 37"

## COPER NOTCHER

Max. Capacity: 2-1/2" x 6" x 1/2"  
Work Height: 42"

## ROD SHEAR

Max. Round: 1-1/2"  
Max. Square: 1-1/4"  
Work Height: 54-1/2"

## GENERAL SPECIFICATIONS

Standard Motor: 10 HP 3~ 208 V or 230 V  
1770 RPM 26 A  
Optional Motors: 10 HP 3~ 460 V  
1770 RPM 12 A  
10 HP 3~ 575 V  
1770 RPM 10 A  
10 HP 1~ 230 V  
1740 RPM 40 A  
Hydraulic Pump: 24 GPM  
Valve Pressure: 3800 PSI  
Reservoir: 17 Gallons  
Cylinder: 2-1/2" Ram

## DIMENSIONS

Height: 63-1/8"  
Width: 56"  
Depth: 45-1/2"  
Shipping Weight: 5180 lb



Arcent (Singapore) Pte Ltd  
2, Yishun Industrial Street 1  
Northpoint Bizhub #07-11  
Singapore 768159  
Tel: +65 6356 6997  
Fax: +65 6356 4854  
sales@arcentwelding.com  
www.arcentwelding.com