

DRILL ACCESSORIES

INDUSTRIAL ARBORS

These arbors are designed to adapt conventional machines eg. drill presses, lathes, milling machines and others to accept Holemaker annular cutters. This becomes a very economical alternative to normal methods of drilling or boring large diameter or deep holes. By adding an extension arbor and long series annular cutter to your industrial arbor, you can achieve depths of up to 320mm in hollow section steel. Time savings in excess of 40% over normal drilling methods are not unusual.

- Adapt your drill press or lathe to use Holemaker annular cutters
- Time savings in excess of 40%
- Economical compared with conventional methods
- Large cutting capacity up to 150mm diameter



Part No.	Morse Taper	Maximum Depth Of Cut	To Suit Shank Size
SAIA2S	#2 MT	50mm	3/4"
SAIA2S-75	#2 MT	75mm	3/4"
SAIA3S	#3 MT	50mm	3/4"
SAIA3S-100	#3 MT	110mm	3/4"
SAIA3SW	#3 MT	50mm	1-1/4"
SAIA3SW-100	#3 MT	110mm	1-1/4"
SAIA4S	#4 MT	50mm	3/4"
SAIA4S-100	#4 MT	110mm	3/4"
SAIA4SW	#4 MT	50mm	1-1/4"
SAIA4SW-100	#4 MT	110mm	1-1/4"
SAIA5SW	#5 MT	50mm	1-1/4"
SAIA5SW-100	#5 MT	110mm	1-1/4"

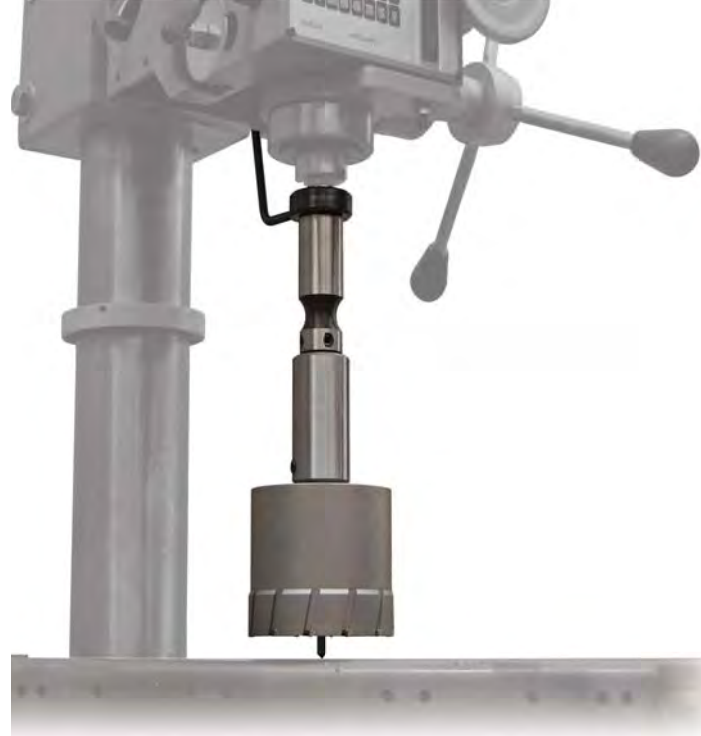
Our large range of magnetic base drilling machine accessories enables the most diverse range of jobs to be completed successfully.



Part # MAX75-45

Part # SAE075-8

Part # SAIA3S-100



EXTENSION ARBORS

- An extension arbor allows greater depths to be reached with your Holemaker cutters



Part No.	Extension Length	Pilot Pin Diameter	Shank Diameter	Minimum Cutter Diameter
SAE025-6	25mm	6.34mm	3/4"	36mm
SAE050-6	50mm	6.34mm	3/4"	36mm
SAE075-6	75mm	6.34mm	3/4"	36mm
SAE100-6	100mm	6.34mm	3/4"	36mm
SAE025-8	25mm	8mm	3/4"	36mm
SAE050-8	50mm	8mm	3/4"	36mm
SAE075-8	75mm	8mm	3/4"	36mm
SAE100-8	100mm	8mm	3/4"	36mm
SAE050-8B	50mm	8mm	1-1/4"	50mm
SAE100-8B	100mm	8mm	1-1/4"	50mm

QUICK GRIP INDUSTRIAL ARBORS



Part No.	Morse Taper	Maximum Depth Of Cut	To Suit Shank Size
SAQCA-2MT	#2 MT	50mm	3/4"
SAQCA-3MT	#3 MT	50mm	3/4"

DRILL CHUCKS & ADAPTORS



Part No.	To Suit Machines	Arbor / Adaptor	Capacity
SA70102	HMPRO40	-	13mm
SA20102	HMPRO50 / SM2X2-MT2	#2 MT	13mm
SA3344	HMPRO75 / SM3X3 / SM4X4	#3 MT	19mm
SA4019	HMPRO110	#4 MT	19mm

ADAPTORS



SACA-52HSS



SADCA

Part No.	Description
SADCA	3/4" Male Universal Shank To 1/2" - 20 UNF Male Thread
SACA-52-6	3/4" Male Universal Shank To 3/4" Female Weldon Shank - 6.34mm Pin
SACA-52-8	3/4" Male Universal Shank To 3/4" Female Weldon Shank - 8mm Pin
SAQA-52	3/4" Male Quick In Shank To 3/4" Female Weldon Shank - 6.34mm Pin

FOR CHUCKS, ARBORS, REDUCTION SLEEVES & DRILL DRIFT KEYS SEE PAGE 111 & 112

