



75 TON

The Shop Standard

Four Available Workstations
 Punch Assembly Designed for
 Optional Tooling
 Dedicated Coper Notcher Station

Electric Stroke Control
 ANSI B11.5-1988R(02) Compliant
 ETL/UL Approved Controls

The Edwards 75 Ton JAWS Ironworker offers you greater capacity to accomplish larger tasks. Its standard features include a Punch Assembly with Pedestal Die Table, a 14" wide Flat Bar Shear, Angle Shear and Coper Notcher. The Punch Assembly is easily converted to an open station designed to accept optional Tooling Accessories, allowing flexibility to customize your Ironworker according to your needs.

PUNCH

Rating: 75 Tons
 Max. Capacity: 1-1/16" Dia. in 7/8" A36
 Stroke: 1-13/16"
 Throat Depth: 10"
 Open Height: 8-3/4"
 Shut Height: 6-15/16"
 Work Height: 39-1/16"

ANGLE SHEAR

Max. Capacity: 5" x 5" x 1/2"
 Work Height: 43-15/16"

FLAT BAR SHEAR

Max. Width: 1/2" x 14"
 3/4" x 10"
 Max. Round: 1"
 Max. Square: 1"
 Work Height: 37"

COPER NOTCHER

Max. Capacity: 2-1/2" x 5" x 1/2"
 Work Height: 42"

GENERAL SPECIFICATIONS

Standard Motor: 7.5 HP 3~ 208 V or 230 V
 1765 RPM 22 A
 Optional Motors: 7.5 HP 3~ 460 V
 1765 RPM 11 A
 7.5 HP 3~ 575 V
 1770 RPM 8 A
 5 HP 1~ 230 V
 1725 RPM 23 A
 *7.5 HP 1~230 V
 1765 RPM 36 A

**Required for 1~ Hydraulic Accessory Pack*

Hydraulic Pump: 10-1/2 GPM - 2 Stage
 Valve Pressure: 3500 PSI
 Reservoir: 17 Gallons
 Cylinder: 3-1/2" Ram

DIMENSIONS

Height: 60-1/4"
 Width: 50"
 Depth: 45"
 Shipping Weight: 4100 lb



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