



RADIUS ROLLER

Just Roll With It!

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| Variable Speed | Horizontal or Vertical Operation |
| Single Pinch/Dual Drive | Easy, Repeatable Rolls |
| Plug + Play Operation | Heavy-Duty Portable Stand |
| Easy to Use Hand/Jog Controls | Pinch Roll Scale & Lateral Roll Guides |

The Edwards Radius Roller is designed to roll medium to heavy flat, angle, pipe, tube and channel section projects quickly and accurately. Quick connect the RRM2 to your Edwards Ironworker outfitted with the optional Hydraulic Accessory Pack or an Edwards Porta Power and you're ready to roll! The variable speed hydraulic drive allows you to dial in the appropriate speed for various materials. Quickly change the orientation from vertical for smaller projects to horizontal for those larger, heavier jobs. Ships with the hardened 15 piece universal die set to get you rollin' on your next project.

DIMENSIONS

Height:	1092mm
Width:	1143mm
Depth:	1244mm
Weight:	431 kg

MATERIAL CAPACITIES

Round Pipe	50.8mm Schedule 40
Round Tube	63.5mm (2.4mm)
Square Tube	50.8mm (3mm)
Solid Round	35mm
Flat Bar - Easy Way	76.2mm (19mm)
Flat Bar - Hard Way	57.1mm (9.5mm)
Angle Iron	50.8mm (6.3mm)
Channel	50.8mm (6.3mm)

GENERAL SPECIFICATIONS

Shaft Diameter	51mm
Shaft Center Distance	358.6mm

INCLUDED TOOLING

15 PIECE DIE SET

The Universal Die Set comes standard with the RRM2. Designed for maximum versatility, the Universal Die Set is easily configured to accept a wide variety of metal sections. Get rollin' and work your flats, angle, channel, and square tube with this versatile 15 piece set.

*Special order round tube and pipe dies available upon request.



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